

Material - ASTM A352 LC1

Standard Specification for Steel Castings, Ferritic and Martensitic, for Pressure-Containing Parts, Suitable for Low-Temperature Service

Group - Ferrous Mild Steel Alloys

Sub Group - ASTM A352 / A352M Steel Castings, Ferritic and Martensitic, for Pressure-Containing Parts, Suitable for Low-Temperature Service

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.250 max.	Normalising + Tempering or Hardening + Tempering	
Silicon	Si %	0.600 max.		
Manganese	Mn %	0.500 - 0.800		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.045 max.		
Molybdenum	Mo %	0.450 - 0.650		
Iron	Fe %	Balance		
-	-	-	Mechanical Properties Tensile Strength in Mpa 450 -620 Yield Strength in Mpa 240 min. Elongation in % 24 min. Reduction of Area in % 35 min. Hardness in BHN - Impact in Joule 18 min. @ -59°C	
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-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
J12522	UNS	USA	Casting
SA 352 LC1	ASME	USA	Casting
4422	AISI	USA	Bar
G20MO5	DIN	Germany	Casting
240-430	BS	British	Forging
SCPL 11	JIS	Japan	Casting
G18Mo5	UNI	Italy	Casting

For any further inquiries, please do not hesitate to contact us. You may visit our website at AMTECH TECHNOCAST PVT. LTD., call us at [+91 9879817994](tel:+919879817994), or email us at manish@amtechtechnocast.com

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